

Cotton Denim & Workwear Twill Catalogue — HS Codes 520942 & 520943

This catalogue is a working reference for procurement teams evaluating cotton denim fabric and workwear twill sourced from verified mills in Gujarat, India. All figures are typical ranges; exact specifications are confirmed per order and per mill batch, and are verified again during pre-shipment inspection.

Fabric Range

Construction	Composition	Weave	GSM	Width	Notes
Rigid Denim	100% Cotton	3x1 RH Twill	280-420	58"-60"	Sanforized / unsanforized
Stretch Denim	Cotton + Elastane	3x1 Twill	220-320	58"-60"	2-way / 4-way stretch
Comfort / Slub Denim	Cotton Blend	3x1 Slub Twill	200-300	58"-60"	Soft-hand, textured face
Selvedge Denim	100% Cotton	3x1 Shuttle-Loom Twill	320-450	29"-32"	Self-finished selvedge edge
Workwear Twill	100% Cotton	3x1 / 4x1 Twill	200-350	58"-60"	Uniforms, workwear, utility wear

Colours & Finish Options

Typical options available across constructions; exact availability confirmed per order and per mill batch.

Indigo Shades	Light, Medium, Dark, Black (rope-dyed or slasher-dyed)
Wash Options	Raw / Rigid, Stone Wash, Enzyme Wash, Acid Wash, Garment Wash
Special Finishes	Sanforized, Water-repellent (workwear twill), Anti-shrink treatment

Quality & Testing Standards

Typical benchmark ranges; buyers with stricter or program-specific test requirements should confirm before order confirmation.

Shrinkage	Within $\pm 3\%$ (warp and weft), tested per AATCC 135 / equivalent
Colorfastness (Wash)	Grade 3–4 minimum (AATCC 61 / ISO 105-C06 or equivalent)
Colorfastness (Rubbing)	Grade 3–4 minimum, dry and wet (AATCC 8 / ISO 105-X12)
Tensile Strength	Confirmed per construction on request (ASTM D5034 or equivalent)

Fabric Photographs

Representative photographs of each construction. Physical swatches can be requested directly — see Contact below.



Packaging & Shipping

Standard packaging below; buyer-specific packaging (custom roll length, carton marking, pallet configuration) accommodated on request.

Roll Length	40–50 metres per roll, standard (custom lengths on request)
Roll Packing	Each roll individually poly-wrapped to protect against moisture
Export Packing	Poly-wrapped rolls packed into export-grade corrugated cartons or fabric bales
Net Weight	Approx. 18–25 kg per roll, depending on construction and GSM
Carton Marking	Buyer name, PO number, roll number, GSM and width marked per carton on request

HS Classification

All fabrics in this catalogue fall under two related HS Codes. 520942 covers denim (woven fabrics of cotton, containing 85% or more cotton by weight, weighing more than 200 g/m², yarn-dyed, warp-faced twill weave). 520943 covers yarn-dyed twill weave cotton fabric in the same weight and composition bracket, other than denim — used for workwear and uniform applications. Buyers should independently confirm classification requirements applicable in their own country of import.

Trade Terms

Incoterms	FOB (Mundra / Nhava Sheva) or CIF, by agreement
Payment	Letter of Credit (L/C) or Telegraphic Transfer (T/T)
Sampling	Physical swatches sent prior to bulk order confirmation

MOQ	Discussed per order, per construction
Lead Time	Confirmed at order stage, dependent on mill production schedule
Inspection	Pre-shipment inspection standard on every order

Certifications & Compliance

Pre-shipment fabric inspection is standard on every order, regardless of size. OEKO-TEX certified fabric is available on request through select mill partners. Full export documentation (commercial invoice, packing list, certificate of origin) is prepared for every shipment. Buyers requiring specific certifications should confirm availability before order confirmation.

Contact

Ahmedabad, Gujarat, India
 Email: admin@bharatlinkexports.com
 Phone / WhatsApp: +91 88662 53519
 Website: www.bharatlinkexports.com

This document is a general product reference, not a commercial offer. Specifications, pricing and availability are confirmed in writing at the time of order.